

**Work Order ID 61178**



Page 1

August 11, 2010 7:42:30 AM

**Item ID:** D3826-041

Accepted



## Setup Start



**Revision ID:**

**Item Name:** Rib / Gusset Assembly

## Stop



**Cust Item ID**

## Customer:

**Start Date:** 8/11/10      **Start Qty:** 6.00

**Required Date:** 8/17/10      **Req'd Qty:** 6.00

**Cust Item ID**

### **Reference:**

#### **Approvals:**

62

Date: 10/8/11

Tooling:

Date:

## Run Start



Stop

OC:

Date:

**SPC (Y/N):**

Date:

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 61178**

Page 2

August 11, 2010 7:42:30 AM

<b>Item ID:</b>	D3826-041	<b>Accept</b>		<b>Setup</b>	<b>Start</b>	
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**Revision ID:****Item Name:** Rib / Gusset Assembly**Stop****Start Date:** 8/11/10    **Start Qty:** 6.00**Cust Item ID:****Required Date:** 8/17/10    **Req'd Qty:** 6.00**Customer:****Reference:**

<b>Approvals:</b>	<b>Process Plan:</b> _____	<b>Date:</b> _____	<b>Tooling:</b> _____	<b>Date:</b> _____	<b>Run</b>	<b>Start</b>	
	<b>QC:</b> _____	<b>Date:</b> _____	<b>SPC (Y/N):</b> _____	<b>Date:</b> _____	<b>Stop</b>		

<b>Sequence ID/ Work Center ID</b>	<b>Operation Description</b>	<b>Set Up/ Run Hours</b>	<b>Tool ID</b>	<b>Tool #</b>	<b>Plan Code</b>	<b>Accept Qty</b>	<b>Reject Qty</b>	<b>Reject Number</b>	<b>Insp. Stamp</b>
130  Packaging	Identify as per dwg & Stock Location:  <i>Basket cell</i> Memo	0.00							<i>JM 10/08/31 (box)</i>

140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00							<i>10/08/31 AF</i> <i>MF 10-8-31</i>
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

August 11, 2010 7:42:30 AM

Page 1

Work Order ID: 61178



Parent Item: D3826-041



Parent Item Name: Rib / Gusset Assembly

Start Date: 8/11/10

Required Date: 8/17/10

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2235-1 		Manufactured	No				Each	14.0000	1	6		<i>10/08/26</i>	

Basket Rib

		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>	
		WA		14		
			60274	4		
			60832	10		

D3929-041



Gusset Assembly

		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>	
		WA		5		
			60327	5		
				Each	6.0000	1

D3929-042



Gusset Assembly

		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>	
		WA		6		
			60446	6		

*10/08/26*

*(lex)*

*5x*

*6*

*(lex)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8

7

6

5

4

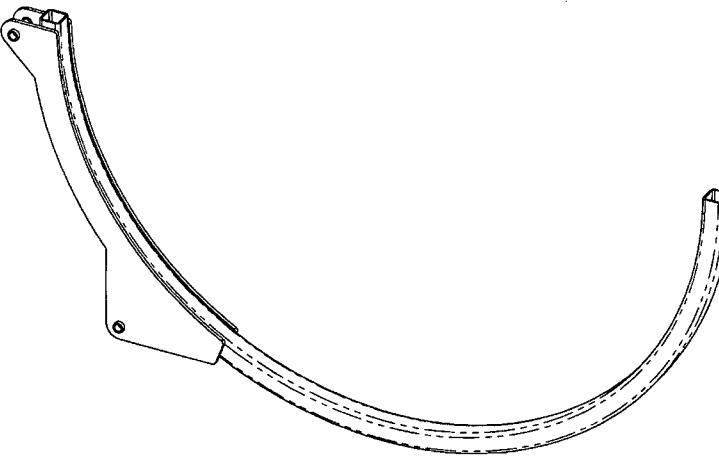
3

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1

ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D3826-041	RIB/GUSSET ASSY
11	1	D2235-1	RIB
12	1	D3929-041	GUSSET ASSEMBLY
13	1	D3929-042	GUSSET ASSEMBLY

**(B)**



**D3826-041 RIB/GUSSET ASSY**

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. CC1173  
CZ101811

**RELEASED**  
*07/09/12 MHP*

B	D3929-041/-042 WERE D2325 (ZN D3-1 & ZN D6-2); UPDATED WEIGHT (ZN A8-1). REASON: SEE NCR#09-042.	MB	09.04.16
A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>BS</u>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<u>BS</u>		
CHECKED	<u>BS</u>	DRAWING NO.	REV. B
MFG. APPR.	<u>BS</u>	D3826	SHEET 1 OF 2
APPROVED	<u>MP</u>	TITLE	SCALE
DE APPR.	<u>BS</u>	RIB/GUSSET ASSY	
DATE	09.04.16	NTS	

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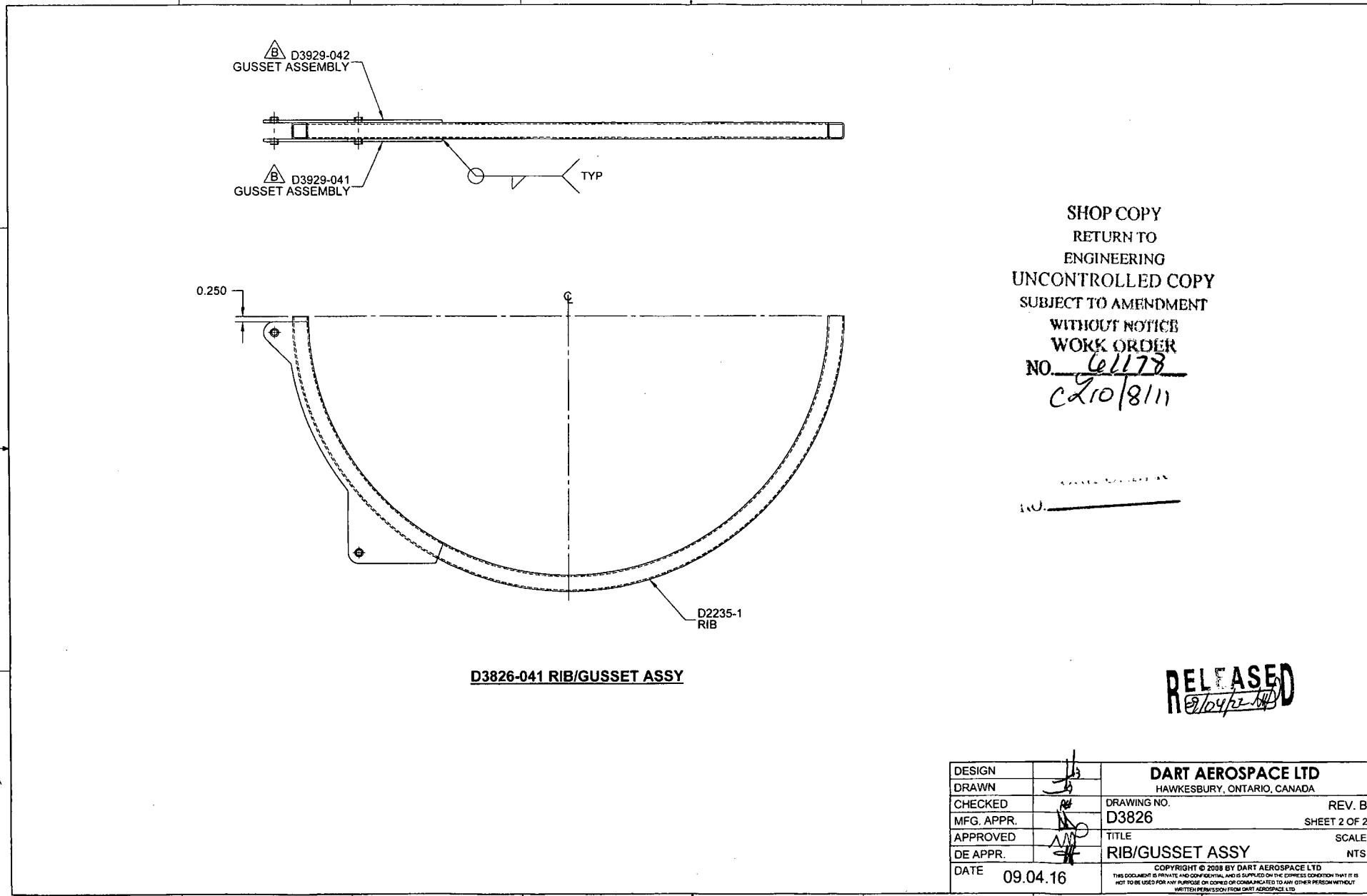
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1